

Table No.1, showing style of Ribs.

NAME OF DIALS IN ORDERING	STYLE OF RIB TO BE MADE	NO. OF NEEDLES IN CYLINDER	NO. OF NEEDLES IN THE DIAL	EXAMPLES.
1 and 1 dials contain slots equal to 1/2 the number contained in the needle-cylinder and will make the following ribs :	1 and 1 Rib.. 1/2 or every other one outall in the dial.....		A 72 cylinder and 36 dial will make 1 and 1 rib with all needles in dial and every other one out of cylinder.
2 and 1 dials contain slots equal to 1/3 the number contained in the needle-cylinder and will make the following ribs :	2 and 1 Rib 2 / 3 or every third one outall in the dial		A 72 cylinder and 24 dial will make 2 and 1 rib with all needles in dial and every third one out of cylinder. A 72 cylinder and 24 dial will make 3 and 1 rib with all needles in both cylinder and dial.
	2 and 1 Rib all in the cylinder all in the dial		
	3 and 1 Rib. ...3/4 or every 4th one out	.. 1/2 or every other one out.		A 72 cylinder and 36 dial will make 2 and 1 rib with all needles in both cylinder and dial.
	4 and 1 Riball in the cylinder	... 1/2 or every other one out.	
	2 and 1 Rib 2 / 3 or every third one outall in the dial	A 72 cylinder and 24 dial will make 2 and 1 rib with all needles in dial and every third one out of cylinder.
	3 and 1 Rib all in the cylinder all in the dial	
	5 and 1 Rib	...5/6 or every 6th one out	.1/2 or every other one out	A 72 cylinder and 24 dial will make 3 and 1 rib with all needles in both cylinder and dial.
	6 and 1 Rib	... all in the cylinder 1/2 or every other one out.	

Do not mix up or call a **1 and 1 dial** a **2 and 1 dial** or vice versa, as both make **2 and 1 rib**.

The 2 and 1 dials make **3 and 1 rib** in the top of stocking, and **2 and 1** in the ankle when all needles are used in the needle-cylinder and make the neatest and best shaped ankle, especially when narrowing is done all around the stocking.

The 1 and 1 dials are the best for rib-socks and boys' knickerbockers or fashioned rib-stockings with **1 and 1 rib ankle** 1/3 way around the stocking, and are usually ordered with new

machines and **2 and 1 dials** as extras.

The cylinders marked with * in table, page No. **2**, will make either **1 and 1 rib** or **2 and 1 rib** with the proper dials, as given in the table. The table explains the various ribs which can be made with each dial.

In ordering dials always give the number of grooves **required** in the dial also the **gauge** of the **grooves** and diameter of dial as well as the name of machine for which dial is intended. These particulars apply to orders for cylinders as well as to dials.