

*Table No. 2, showing corresponding cylinders and dials
for one and one Rib, etc.*

NUMBER OF CYLINDER GROOVES.	NUMBER OF RIBBER-DIAL, GROOVES AND STYLE OF RIB MADE.												
	24	28	30	32	34	36	38	40	42	44	46	48	50
48*	1 & 1 1 & 2 1 & 3 1 & 5			1 & 2 1 & 3 1 & 5		1 & 3 1 & 4		1 & 5				1 & 1 1 & 2 1 & 3 1&5	
56		1 & 1 1 & 2 1 & 3 1 & 5											
60*			1 & 1 1 & 2 1 & 3 1 & 5			1 & 4 1 & 5		1 & 2 1 & 3 1 & 5				1 & 4 1 & 5	
64				1&1 1 & 2 1&3 1 & 5									
					1 & 1 1 & 2 1 & 3 1&5								
72*	1 & 2 1 & 3 1 & 5					1 & 1 1 & 2 1 & 3 1 & 5						1 & 2 1&3 1 & 5	
76							1 & 1 2 & 2 1 & 3 1 & 5						
80				1 & 4 1 & 5				1 & 1 1&2 1 & 3 1 & 5				1 & 4 1&5	
84*		1 & 2 1 & 3 1 & 5							1 & 1 1 & 2 1 & 3 1 & 5				
88										1 & 1 1 & 2 1 & 3 1 & 5			
92											1 & 1 1 & 2 1&3 1 & 5		
96*	1 & 3 1 & 4			1 & 2 1 & 3 1 & 5								1&1 1&2 1&3 1 & 5	
100													1 & 1 1 & 2 1&3 1 & 5

One and one rib dials will make two and one rib with all needles in cylinder and dial.